INTERNATIONAL SEARCH REPORT

ernational Application No

. CT/EP2004/013172

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B23K9/28

According to international Patent Classification (tPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols) IPC 7 B23K B25J

Documentation searched other than minimum documentation to the extent that ...uch documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ, WPI Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Further documents are listed in the continuation of box C.

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4 705 243 A (HARTMANN ET AL) 10 November 1987 (1987-11-10) figures 1-12	1
Α	EP 0 873 826 A (COMAU S.P.A) 28 October 1998 (1998-10-28) claim 1; figures 1-3	1
A	EP 1 358 973 A (BL AUTOTEC, LTD) 5 November 2003 (2003-11-05) claim 1; figures 1,9	1
A	PATENT ABSTRACTS OF JAPAN vol. 2000, no. 09, 13 October 2000 (2000-10-13) & JP 2000 158376 A (8 L AUTO TEC KK), 13 June 2000 (2000-06-13) the whole document	1

Special categories of cited documents: A' document defining the general state of the art which is not considered to be of particular relevance.	"T" later document published after the International filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"E aerier document but published on or after the international filing date "I document which may throw doubt on priority claim(s) or comment which may throw doubt on priority claim(s) or claim or other special reason (se specified) "O' document referring to an oral disclosure, use, exhibition or other means of the comment published prior to the thermational filing date but later than the priority date calimate."	24 occument of particular relevance; the claimed invention cance hot occusioned not not claimed be considered a tone involve an inventive step when the document is taken atom involve an inventive step when the document is taken atom involve and invention of particular relevance; the claimed invention document is combined with one or more other such obsci- ments, such combination being obvious to a person skilled in the art. 36 document member of the same patient family
Date of the actual completion of the informational search 10 March 2005	Date of mailing of the International search report 31/03/2005
Name and mailing address of the ISA European Patent Office, P.B. 5818 Patentisan 2 NL – 2280 HV Rijewijk Tet. (+31-70) 340-2040, Tx. 31 651 epo ni, Fax: (+31-70) 340-3016	Authorized officer Concannon, B

Y Patent family members are listed in annex.

INTERNATIONAL SEARCH REPORT

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